

**HOW TO REPAIR A DAMAGED FIBERGLASS PANEL :**



Step #1: Grind or sand the inside of the panel 3" larger than the area where the repair is required.



Step #2: Tape over the outside of the hole or crack to prevent resin from running down the finished face of the panel.



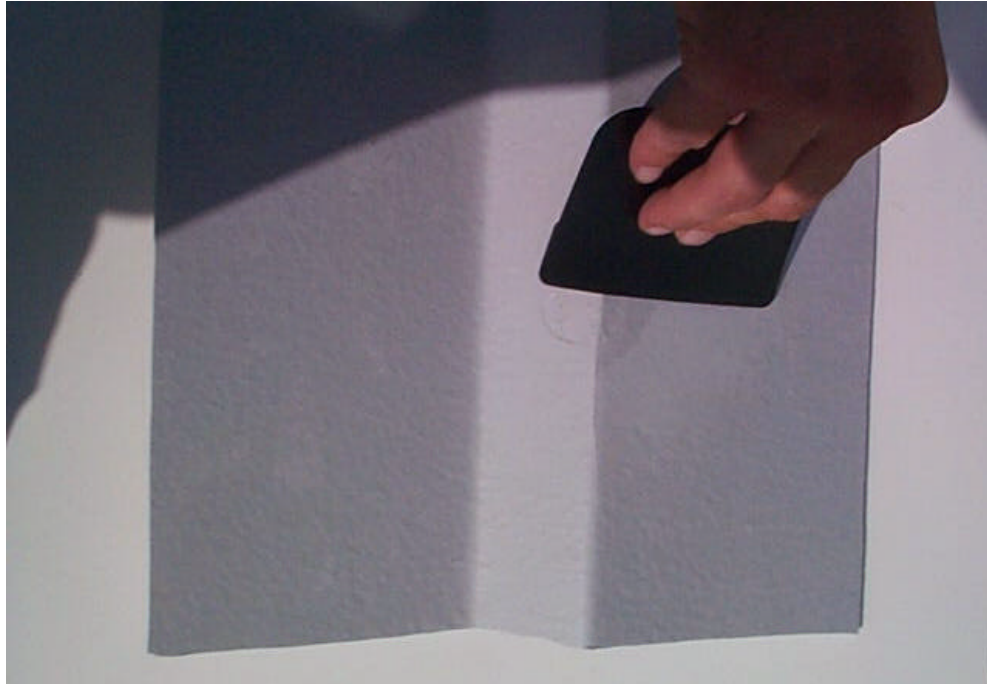
Step #3: Shake the can of resin supplied in the repair kit well. Cut a piece of the dry glass cloth 3" larger than the hole or the area of the repair.



**Step 4:** Mix the resin required with catalyst also supplied in the repair kit. Ratio of 1 quart of resin to 1 – 1 ½bsp of catalyst. Wet the glass cloth with resin and apply to the hole or crack on the inside surface. Using a brush work out the air bubble to ensure good surface contact.



**Step #5:** Let the resin cure for 2 hours at room temperature. Remove the tape from the outside surface. Mix the gray putty supplied in the repair kit with a 1% ratio of catalyst. Apply the putty with a spreader to the outside surface to smooth over the repair on the outside.



Step #6: Once the putty is dry to touch use a brush to dab resin over the repair to give a textured look to the repair area.

